Full-extension, concealed drawer slides

- Self closing with soft-close dampening
- For 5/8" maximum drawer side thickness
- 75 lb. dynamic capacity

Components required to mount one drawer

1. Order one set of slides to match the drawer length

<table>
<thead>
<tr>
<th>Drawer length</th>
<th>Code Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>21” 533mm</td>
<td>HCBAF533V6</td>
</tr>
<tr>
<td>18” 457mm</td>
<td>HCBAF457V6</td>
</tr>
<tr>
<td>15” 381mm</td>
<td>HCBAF381V6</td>
</tr>
<tr>
<td>12” 305mm</td>
<td>HCBAF305V6</td>
</tr>
</tbody>
</table>

(6) sets per carton

Sets include a pair of front locking devices that connect the drawer to the slides.

2. Order 2 sockets

Required for face frame cabinets

Non-handed
G-280
(400) per carton

Slide mounting specifications

21” drawer 533mm
Face frame interior cabinet depth:
23 1/2” 597mm Max.
22 1/4” 565mm Min.
Frameless interior cabinet depth:
21 7/8” 555mm Min.

18” drawer 457mm
Face frame interior cabinet depth:
20 1/2” 520mm Max.
19 1/4” 489mm Min.
Frameless interior cabinet depth:
18 7/8” 479mm Min.

15” drawer 381mm
Face frame interior cabinet depth:
17 1/2” 444mm Max.
16 1/4” 413mm Min.
Frameless interior cabinet depth:
15 7/8” 403mm Min.

12” drawer 305mm
Face frame interior cabinet depth:
14 1/2” 368mm Max.
13 1/4” 337mm Min.
Frameless interior cabinet depth:
12 7/8” 327mm Min.
**Drawer construction and installation**

1. **Calculate drawer size from cabinet opening**
   - Inside drawer dimension needs to be accurate to fit over drawer slides.
   - Drawer length limited to: 21” 533mm, 18” 457mm, 15” 381mm & 12” 305mm.

2. **Build the drawer**
   - **Standard**
     - Four sided box with decorative front attached to the front of the drawer
   - **Interior roll-out drawer**
     - Four sided box with integral drawer front
     - IMPORTANT: Overall drawer length: 21”, 18”, etc. includes drawer front

3. **Bore rear hook holes**
   - Ø1/4” x 3/8” deep 6mm x 10mm
   - 9/32” 7mm

4. **Install locking devices**
   - Attach to drawer front with #6 x 1/2” pan head screws

5. **Install rear sockets**
   - **Face frame cabinets only**
     - 1. Project the inside corner of the face frame on to the cabinet back
     - 2. Mark the centers for the screws
     - 3. Attach with #6 FH screws

6. **Mount slides to cabinet**
   - 1. Insert slide into rear socket (face frame only)
   - 2. Position slide 5/32” back from the cabinet face
   - 3. Attach with #7 FH screws or Euro screws in pre-bored Ø5mm holes

---

**Important:**
- Inside drawer dimension needs to be accurate to fit over drawer slides.
- Drawer length limited to: 21” 533mm, 18” 457mm, 15” 381mm & 12” 305mm.